



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5479-1
Job Sheet 181015



Part No: D5479-1

Job Qty: 12 ea

Part Name: Door Prop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/19/18

Job Tracking No:

Due Date: 8/2/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV A IPP Rev A 17.05.26 New Issue DP Verify by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		8/2/18	0.00	0.00	Purchasing		JUL 30 2018
110	Packaging	12 pcs		8/2/18	0.00	0.00	Packaging2		JUL 31 2018
120	QC	12 pcs		8/2/18	0.00	0.00	QC6		38 8/18/18
130	Packaging	12 pcs		8/2/18	0.00	0.00	Packaging3-2		AUG 15 2018
140	QC21-SA	12 Ea		8/2/18	0.00	0.00	QC21		AUG 16 2018

Part Op 100 - Issue P/O: 40550 Possible supplier: LS Technologies Supplier P/N: B8-154-382-050N ** Material

Descriptions: release note is required**

110 - Ensure Material Release Note is attached

120 - Inspect as per DWG. CHECK LBS.

JUL 19 2018

DAS 13 21
9-89 9-89

AUG 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B8-154-382-050N	Gas Spring D5479-1	12 pcs (1 ea)	100-Purchasing	S097634

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B8-154-382-050N	12	0	0

Part Specifications

Specifications could not be found.

Plex 7/19/18 12:46 PM dart.baker.diane



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S097637

Part: D5479-1

Job No: 181015

Serial No/Batch: S097637

Revision:

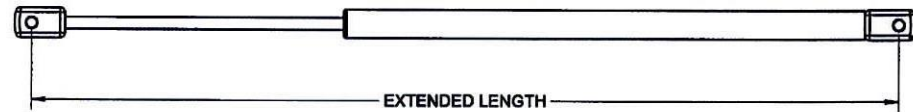
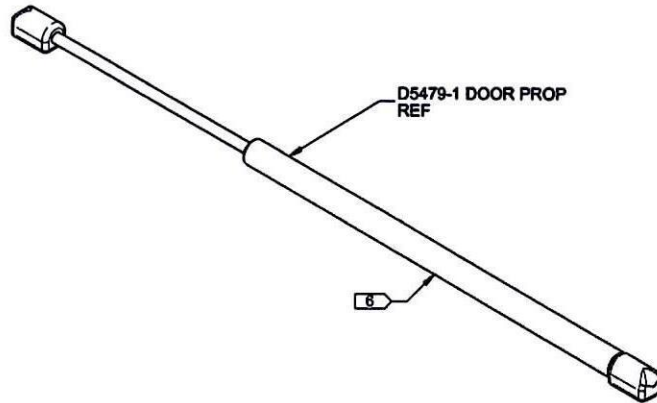
Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/30/18

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER OR MODEL NUMBER	WEIGHT
D5479-1	DOOR PROP	152/6.0	381/15.0	50/10	10 mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-154-382-050N	0.46 lbs

D5479-X DOOR PROP

- NOTES:
- 1) MATERIAL: AS PER TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: N/A
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY AS PER QSI 044
 - 7) WEIGHT: AS PER TABLE

RELEASED

2017 MAY 24
ECN 17-541

APPROVED

A		NEW ISSUE (PAR16-553)		JMH	16.12.12
REV.	DESCRIPTION			BY	DATE
DESIGN	JMH	DART AEROSPACE LTD		REV. A	
DRAWN	JMH	HAWKESSBURY, ONTARIO, CANADA		SHEET 1 OF 1	
CHECKED	AJS	DRAWING NO. D5479		SCALE	
MFG. APPR.	DD	TITLE		NTS	
APPROVED	WM	DOOR PROP		COPYRIGHT © 2016 BY DART AEROSPACE LTD	
DE APPR.	DS	DATE 16.12.12		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

July 23, 2018

This is to certify that the parts listed below meets specifications as required by your order.

12 Units: D5479-1 #181015 Gas Spring (B8-154-382-050N)

DAS
61
9-89

DAS
38
9-89

Country of Manufacture: Canada
Date of Manufacture: July 2018
This product is ROHS compliant.

Purchase Order # 040550
Invoice # 18822

L S Technologies Inc Canada

A blue ink signature of Nolan Fehr, written over a horizontal line.

Nolan Fehr
President



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040550

Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

PO No: PO040550

PO Date: 7/19/18

Due Date: 8/2/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED
JUL 19 2018
conf

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181015	B8-154-382-050N			Gas Spring D5479-1 As Per Dwg D5479 Rev. A	Firmed	- DAS 61 9-89	8/2/18	12 pcs	0 pcs	12 pcs	\$38.90/pcs	\$466.80

DAS
38
9-89

Grand Total: \$466.80

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL
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Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/19/18 12:55 PM dart.baker.diane

Packing Slip

LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

P.O. No.	Date	Invoice #
040550	7/23/2018	18822

Bill to:
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship to:
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via
7/23/2018	Fed-Ex

Qty	Description
12	D5479-1 #181015 Gas Spring Shipping Via FED EX Tracking # 772792349247 DAS 38 9-89

Order checked by : 